

In the Claims

1. (Currently Amended) A laminated film with a specific gravity of 0.2 to 1.2, comprising at least two film layers, wherein at least one of the film layers contains a thermoplastic resin composition and is biaxially oriented and at least another one of the film layers includes a network structure and pores, and the network structure-including film layer contains a liquid-crystalline polyester and a non-liquid-crystalline polyester and/or polyphenylene sulfide, and the content of the liquid crystal polyester in the network structure-including film layer is 20 to 90 percent by weight, and the network structure-including film layer has a thickness equal to 1% to 90% of the thickness of the laminated film, and the network structure has a configuration, in which linear elements having a fibrillar or rod shape are connected to each other to form a network, and the linear elements contain a liquid crystalline polyester and the content of the a-non[(-)]liquid-crystalline polyester and/or polyphenylene sulfide in the laminated film is 5 to 25% by weight.

2. (Original) The laminated film according to Claim 1, wherein the biaxially oriented film layers containing the thermoplastic resin composition are placed on both faces of the network structure-including film layer.

3-5. (Cancelled)

6. (Previously Presented) The laminated film according to Claim 1, wherein the non-liquid-crystalline polyester is polyethylene terephthalate, polyethylene naphthalate, or a derivative of one of these polyesters.

7-9. (Cancelled)

10. (Previously Presented) The laminated film according to Claim 1, wherein the network structure-including film layer has a thickness equal to 10% to 80% of the thickness of the laminated film.

11. (Original) The laminated film according to Claim 1, wherein the thermoplastic resin composition contained in the biaxially oriented film layers contains at least one selected from the group consisting of polyester, polyphenylene sulfide, polyether imide, polycarbonate, polyether ketone, polyethersulfone, polysulfone, and polylactic acid.

12. (Original) The laminated film according to Claim 1, wherein the longitudinal Young's modulus and transverse Young's modulus thereof are 2 to 7 GPa.

13. (Original) The laminated film according to Claim 1, wherein the longitudinal heat shrinkage and transverse heat shrinkage thereof are 0% to 2% at 150°C.

14. (Previously Presented) The laminated film according to Claim 1, wherein the longitudinal thermal expansion coefficient and transverse thermal expansion coefficient thereof are 3 to 28 ppm/°C.

15-27. (Cancelled)

28. (Currently Amended) A method for producing a laminated film, comprising a step (I) of coextruding at least two resin compositions, one (B) of the compositions being thermoplastic, another one (A) being a liquid-crystalline polyester and a non-liquid-crystalline polyester and/or polyphenylene sulfide, and the content of the liquid crystal polyester in the resin composition (A) is 20 to 90 percent by weight, and a step (II) of forming cracks in a layer containing the composition (A) by biaxial stretching.

29. (Previously Presented) The method according to Claim 28, wherein the thermoplastic resin composition is contained in layers placed on both faces of a liquid-crystalline poly-ester resin composition-containing layer.

30. (Previously Presented) A circuit material comprising the laminated film according to Claim 1.

31. (Previously Presented) A release material comprising the laminated film according to Claim 1.

32. (Previously Presented) An electrically insulating material comprising the laminated film according to Claim 1.

33. (Previously Presented) The laminated film according to Claim 1, wherein the liquid-crystalline polyester is a polyester copolymer including an aromatic oxycarbonyl unit.

34. (Previously Presented) The laminated film according to Claim 1, wherein the liquid-crystalline polyester is a polyester copolymer including one selected from the group consisting of an aromatic oxycarbonyl unit, an aromatic dioxy unit, an aromatic dicarbonyl unit, and an alkylene dioxy unit.

35. (Previously Presented) The method according to Claim 28, wherein the liquid-crystalline polyester is a polyester copolymer including an aromatic oxycarbonyl unit.

36. (Previously Presented) The method according to Claim 28, wherein the liquid-crystalline polyester is a polyester copolymer including one selected from the group consisting of an aromatic oxycarbonyl unit, an aromatic dioxy unit, an aromatic dicarbonyl unit, and an alkylene dioxy unit.

37. (Previously Presented) The laminated film according to Claim 1, wherein the content of the liquid-crystalline polyester in the network structure including film layer is 50 to 90 percent by weight.

38. (Previously Presented) The method according to Claim 28, wherein the content of the liquid-crystalline polyester in the composition (A) is 50 to 90 percent by weight.

39. (Previously Presented) The method according to Claim 28, wherein blend chips (master chips) is used as the composition (A) or a part of the composition (A), and the polymer blend chips are prepared by mix-kneading 50 – 95 percent by weight of a liquid crystal polyester and 5 – 50 percent by weight of a non-liquid-crystalline polyester and/or polyphenylene sulfide.

40. (New) The method according to Claim 28, wherein the step (II) comprising a step (II-a) of slightly stretching in a longitudinal direction, and the draw ratio of said slightly stretching is 1.05 to 1.8, and a step (II-b) of biaxial stretching, and the draw ratio of the longitudinal stretching is two to five including that of the slight stretching (II-a), and the draw ratio of the transverse stretching is 2.0 to 6.0.